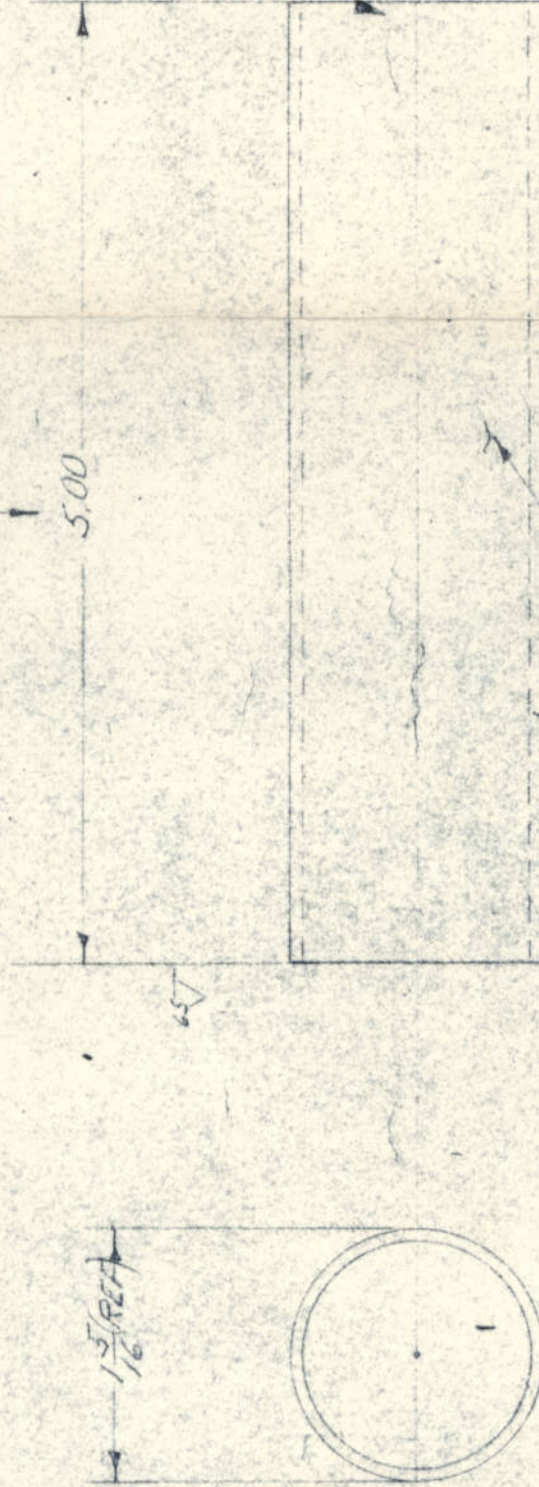


FILE COPY

ENDS TO BE PARALLEL & SQUARE WITH ϕ OF TUBE



TOLERANCES
EXCEPT AS NOTED

ANG	+	OIO	+	EQ	+	
X		X		X		X
X		X		X		X
X		X		X		X

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STAMP US 7100307

NOTES

6. USE TO INSTALL 47-645-056-1 GEAR ON
47-645-077-1 SHAFT

5. USE TO INSERT & REMOVE 47-645-057-1 BRG
ON 47-645-067-1 CASE ASY

4. USE TO PUSH 47-645-013-3 GEAR ON
47-645-077-1 SHAFT

3. USE TO INSTALL & REMOVE 47-645-058-1 BRG
INNER RACE, & REMOVE 47-645-013-4
GEAR FROM 47-645-075 SHAFT

2. USED TO SUPPORT 47-645-085-1 BEARING
IN ASSY & DISASSY OF 47-645-078-1 SHAFT
ICAD PLATE AS PER AN-P-61

[illegible][illegible]